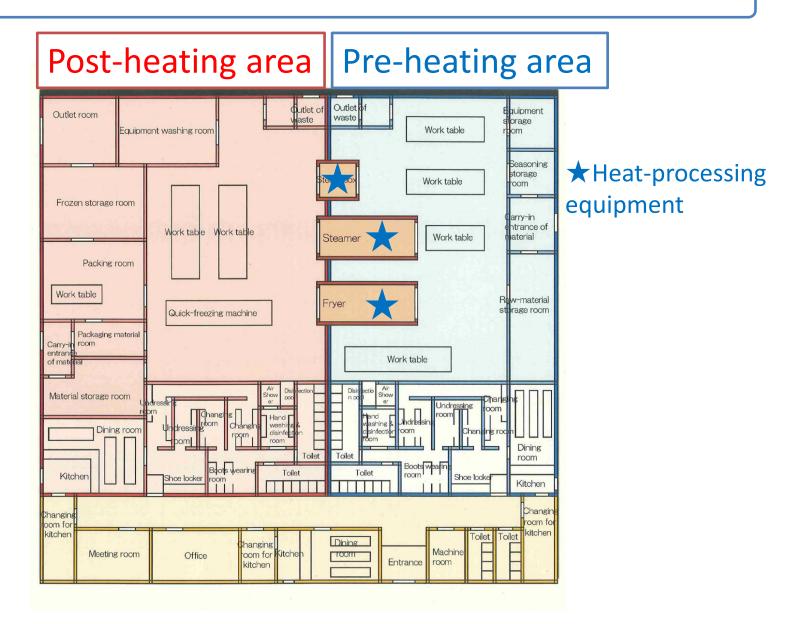
Designation Standard (Abstract)

- The facility shall have a pre-heating area and a post-heating area.
 (Designation Standard 1)
- 2. The pre-heating area shall have facilities for storage, treatment and inspection. (Designation Standard 3)
- 3. The post-heating area shall be walled off from outside and have equipment or instruments for inspection, cooling, storage and packing after heat-processing. (Designation Standard 5)
- 4. The pre-heating area and the post-heating area shall have individual facilities, such as entrance and exit, locker room, toilet, etc. (Designation Standard 6)
- 5. The post-heating area shall be completely isolated from the pre-heating area except for windows of heat-processing equipment. (Designation Standard 2)

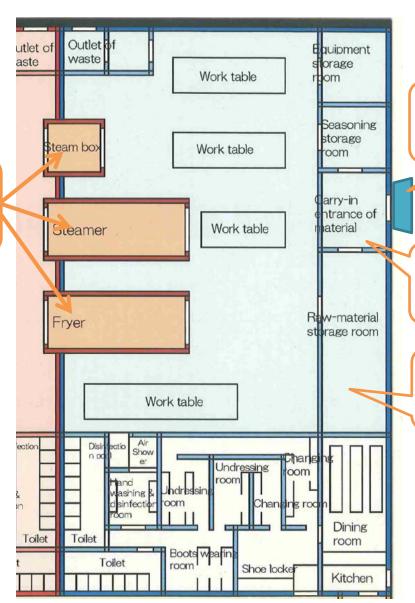
1.Pre-heating area and Post-heating area



2. Pre-heating area

Heat-processing equipment

- Steamer
- Oven
- Flyer
- Boiler

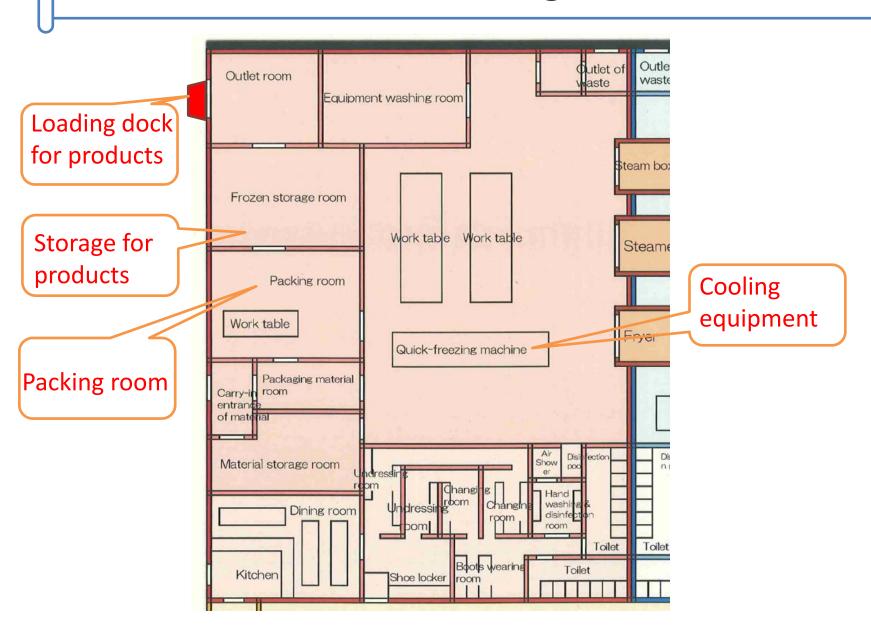


Receiving dock for raw materials

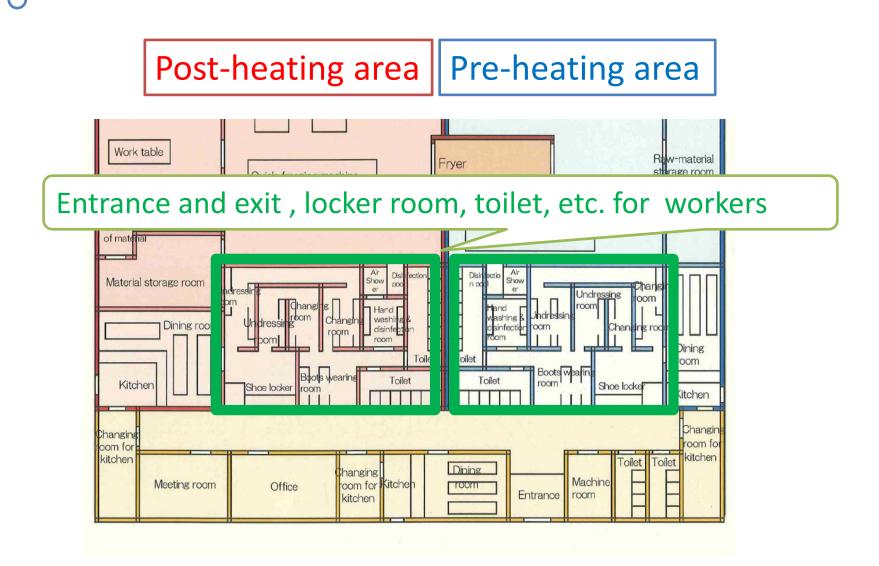
Inspection facility for raw materials

Storage for raw materials

3. Post-heating area



4. The pre-heating area and the post-heating area shall have individual facilities



5. Isolation of post-heating area from pre-heating area

Post-heating area | Pre-heating area Equipment Outlet room waste Equipment washing room Work table room Seasoning storage Work table Frozen storage room k table aterial Steamer Packins. Work table Raw-material storage room Quick-freezing machine Packaging material Carry-ii entran Work table Material storage room Toilet Toilet Boots wearing Kitchen Changin room for oom for kitchen kitchen Toilet Toilet Dining hanging Machine room for Kitche Meeting room Office Entrance room kitchen

Entrance of heating machine

Exit of heating machine

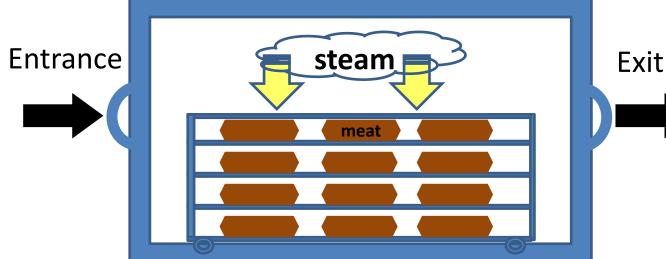
Structure of heating equipment (Batch-style)



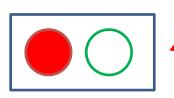


Post-heating area





Entrance of heating equipment (Batch-style)



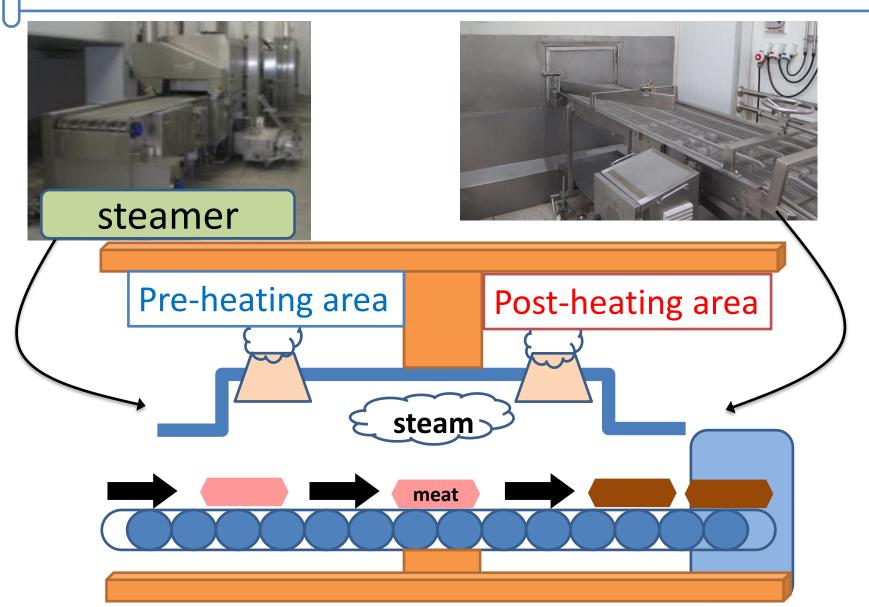
- This door is locked and can't be opened
- The door of the opposite side is open.



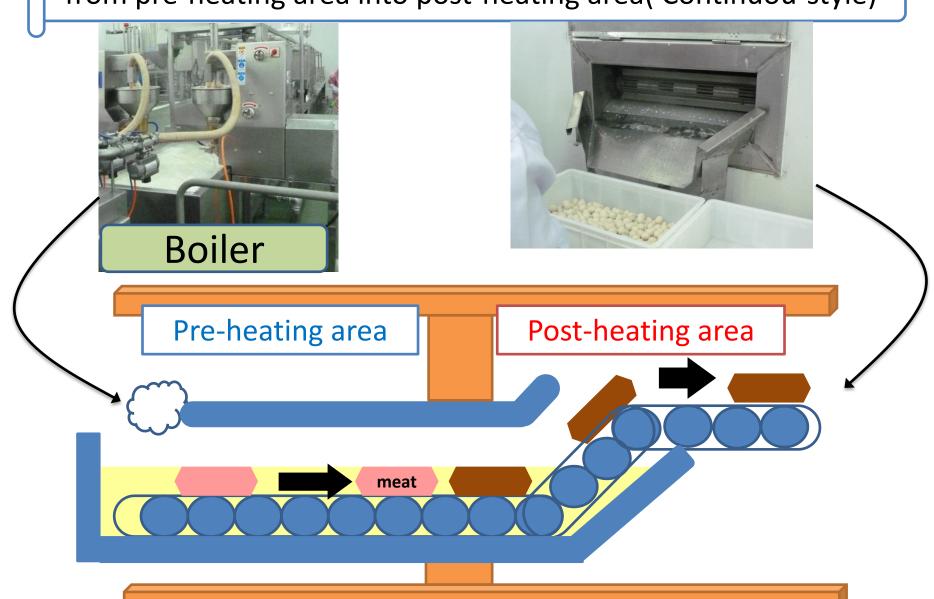


- This door can be opened.
- The door of the opposite side is locked.

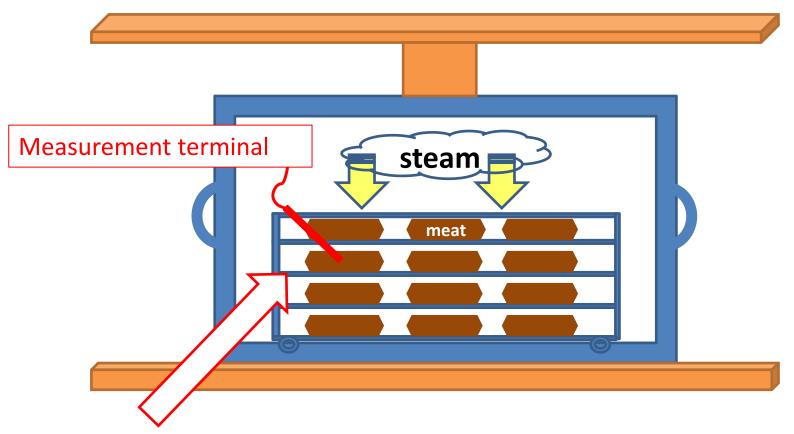
6. Preventing measure against flow of air from pre-heating area into post-heating area (Continuou-style)



6. Preventing measure against flow of air from pre-heating area into post-heating area (Continuou-style)



Measurement of core temperature (Batch-type)

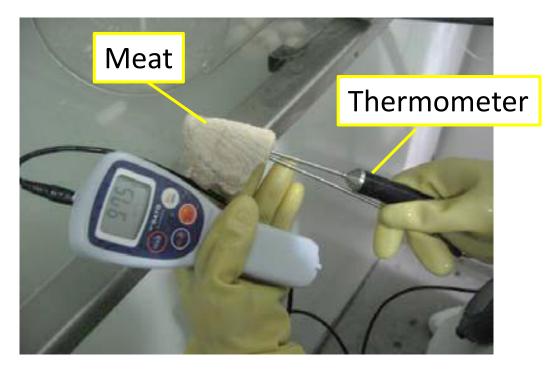


Insert the measurement terminal into the center of the meat

*The measured temperature is automatically recorded.

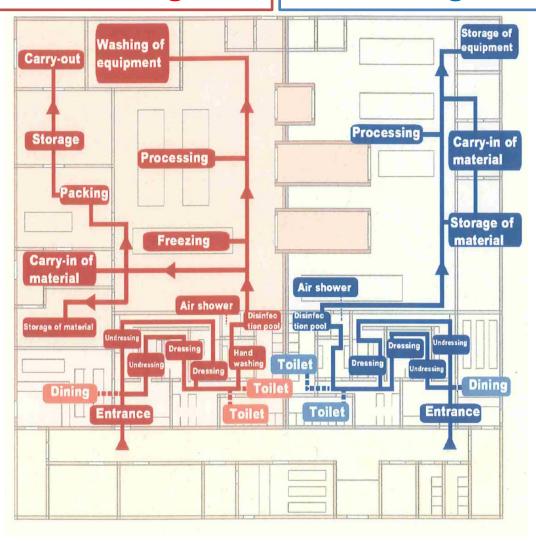
Measurement of core temperature (Continuous-style)





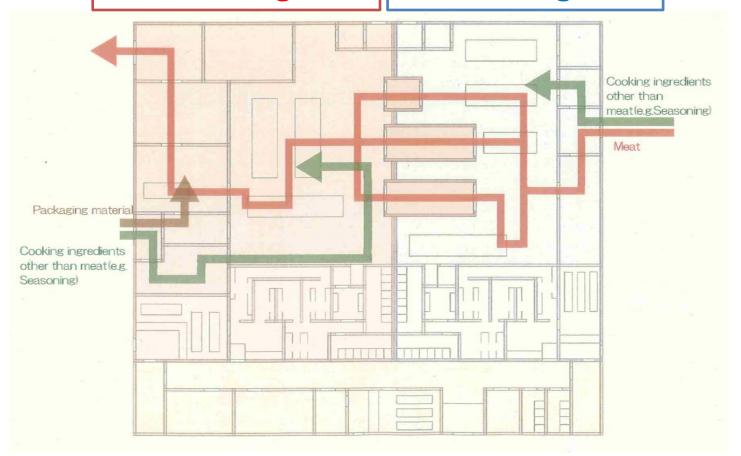
Traffic line of worker

Post-heating area | Pre-heating area



Traffic line of raw material, products and packaging material

Post-heating area | Pre-heating area



Traffic line of waste

